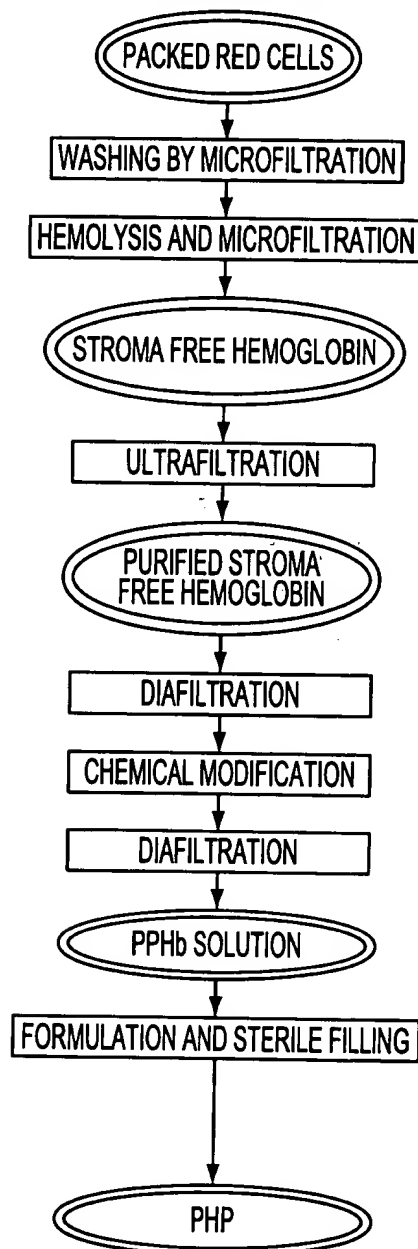


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PROCESS FOR THE MANUFACTURE OF PHP
PROCESS STAGES



PPHb = PYRIDOXALATED POLYOXYETHYLENE HEMOGLOBIN
PHP = PYRIDOXALATED HEMOGLOBIN POLYOXYETHYLENE (FINAL PRODUCT)

FIG. 1

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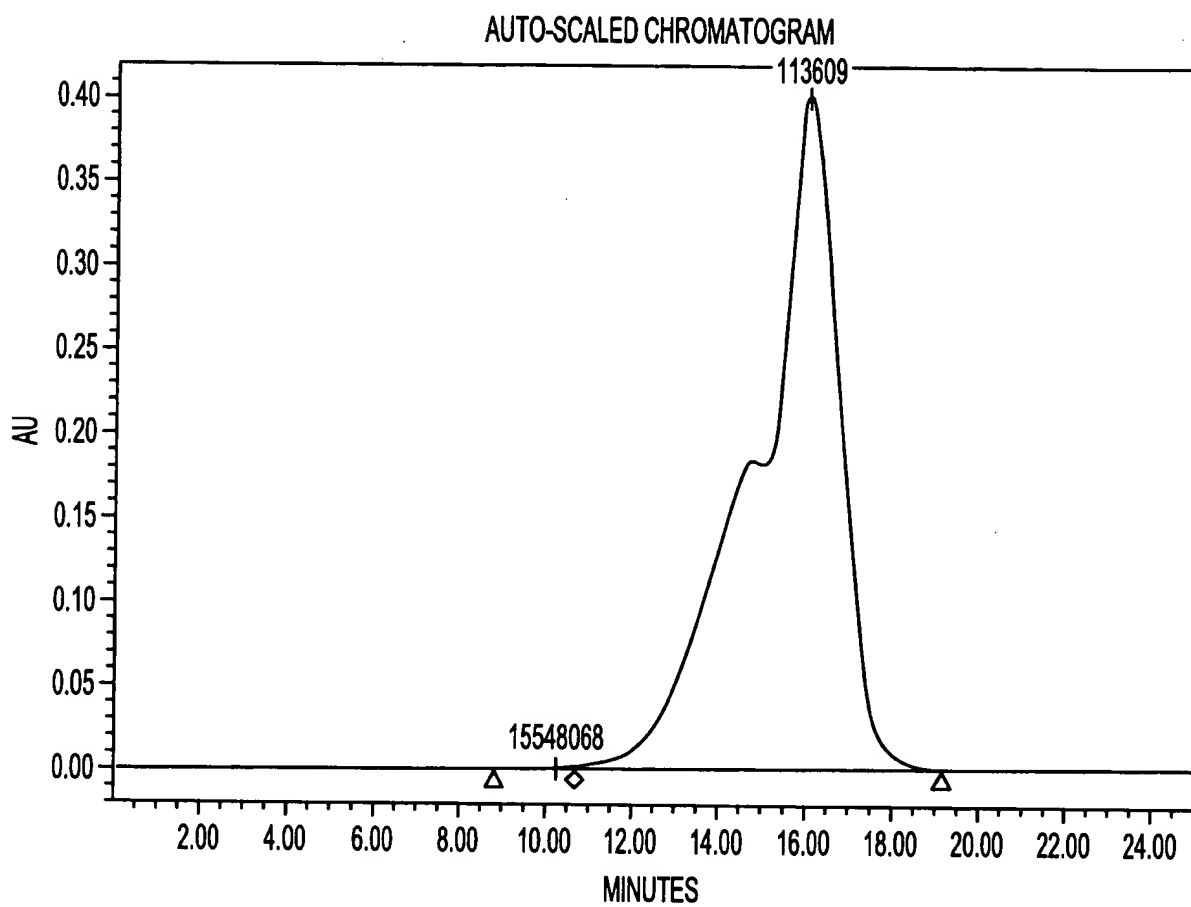


FIG. 2

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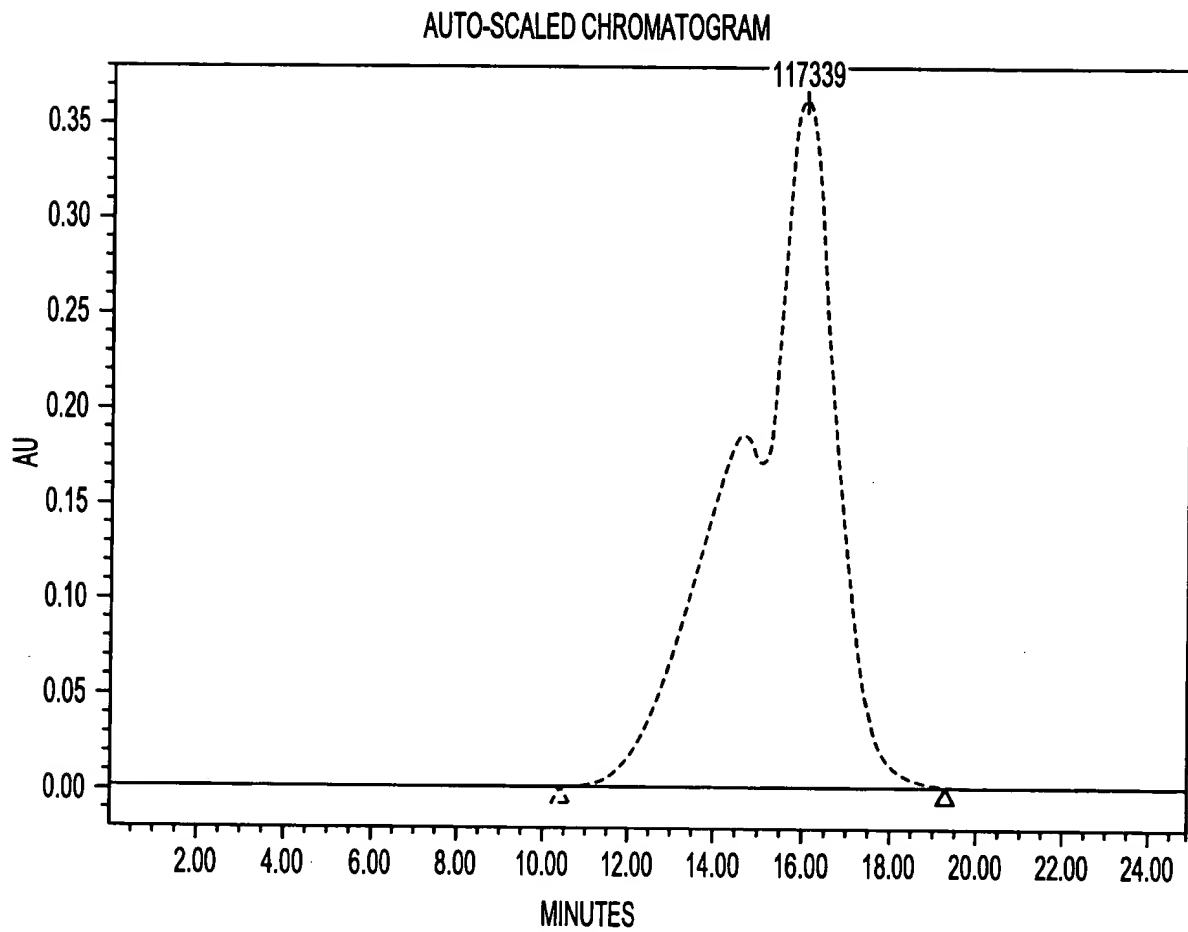


FIG. 3

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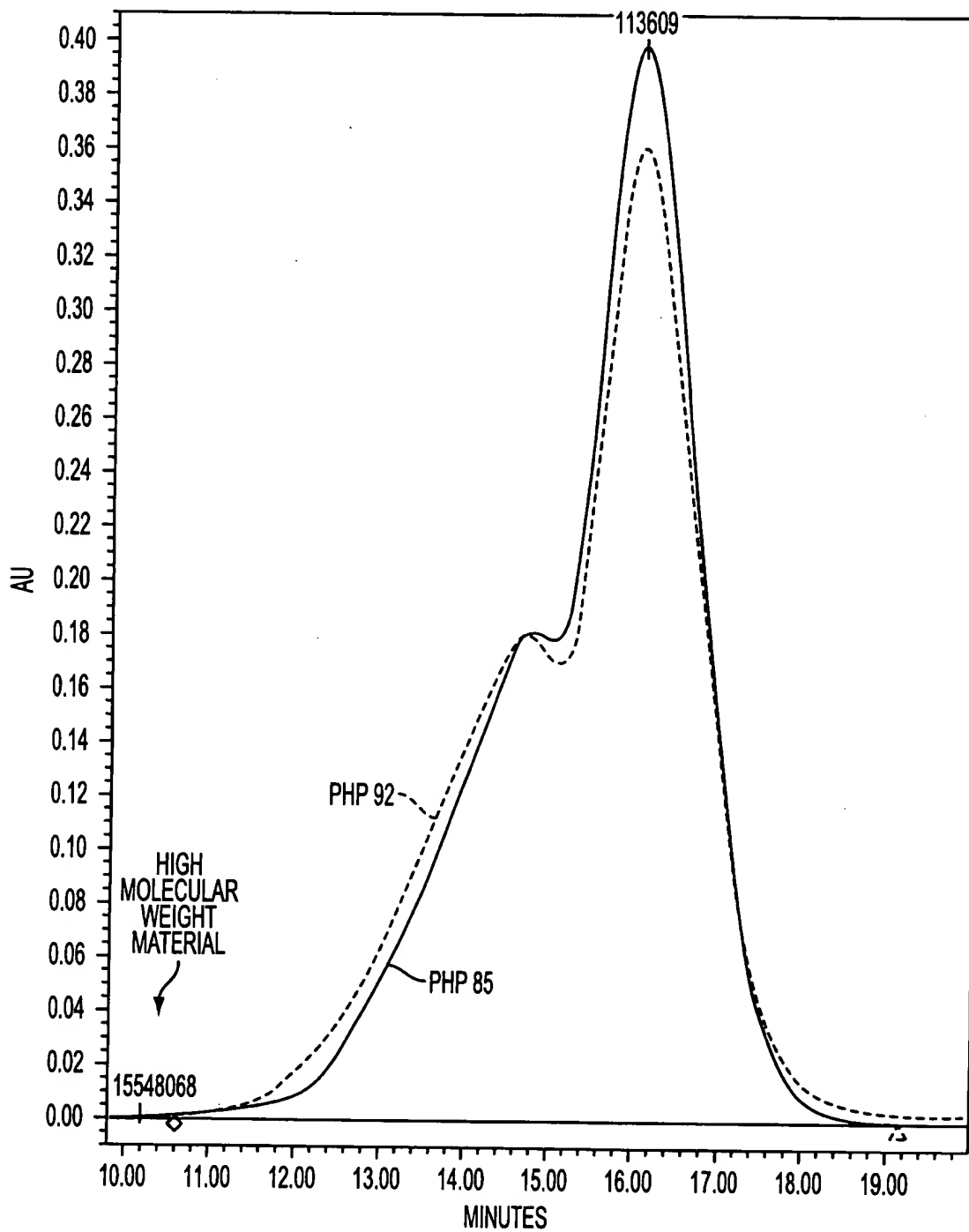


FIG. 4

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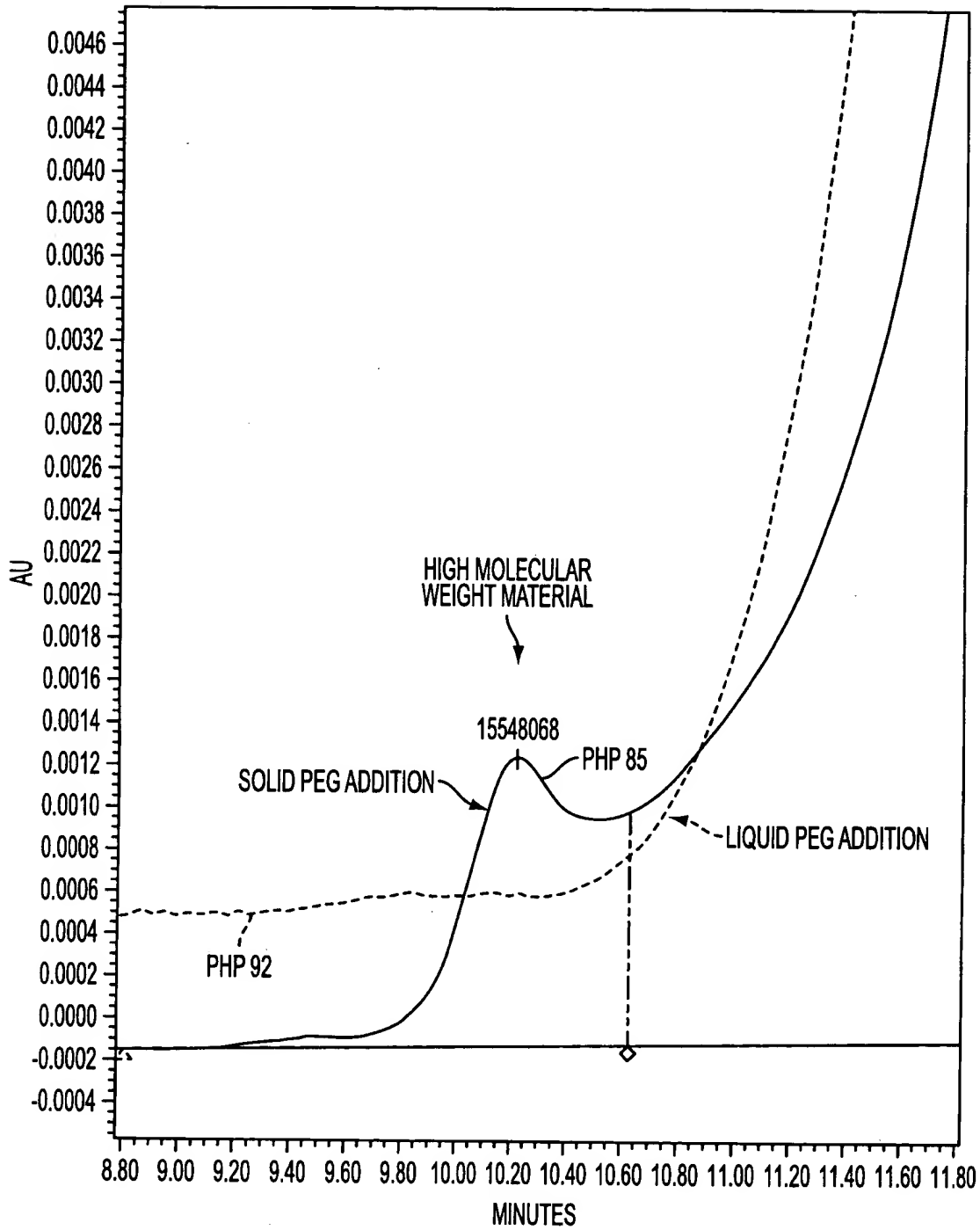


FIG. 5